

A Assembly instruction
playground- trampoline „2000“ Art.-No. 20.02.125 with:
installation frame, Art.No. 20.02.123 or
special installation frame; Art.-No. 20.02.128
(protective mat 40 mm)



Operator: _____

Location: _____

Revision history

Revision 0 – 2017-08-29

Erste freigegebene Version JF

Assembly instruction:

Revision 9 – 2018-11-16 VG

new safety area 6,50 x 5,75, protective mat 40 mm FH

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1 Introduction assembling

General information

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.

The BG/GUV-SI 8095 is the basis of installation in schools and kindergarden in Germany.

We advise against the installation in sand!

Please consider that the installation has to be carried out only on even terrain (max. slope up to 3%).

Before installation work commences, please check that you have all of the equipment and fixation components in the parts list provided (table 3).

Any spare parts that may be required can be obtained directly from your supplier or from SPOGG Sport-Güter GmbH

address: Spogg Sport-Güter GmbH

Schulstr. 27

35614 Asslar/Berghausen

Tel. +49 6443 811262

Fax +49 6443 811269

Please do not hesitate to call your supplier if you have any problems during installation or with any other questions. You can reach us at the following: **Tel. +49 6443 811262.**



Following installation, complete assembly instructions, maintenance instructions and a maintenance record must be sent to the operator who must confirm receipt in writing. See the last page of this document.



All nuts and bolts are hot-dip galvanised or stainless steel. One of the characteristics of stainless steel is that uncontrolled cold welding may occur when the nuts are tightened. To prevent this, it is necessary to spray the nuts and bolts with Teflon spray or another similar lubricant.

We hereby confirm that this play equipment has been tested and certified in accordance with the play equipment standard EN 1176-1:2017.

2 Data sheet playground-trampoline „2000” Art.-No. 20.02.125

1. Component zone: 3,00 m x 2,25 m,
 Safety zone: 6,50 m x 5,75 m
 Height of fall: bis 1,00 m
2. Required safety surface

Surface material	Description (mm)	Min. thickness of layer (mm)	Max. height of fall (mm)
lawn/topsoil			<= 1000*
Chipped bark	20 – 80 grain size	300	<= 2000
		400	<= 3000
Wood chippings	5 – 30 grain size	300	<= 2000
		400	<= 3000
Sand*	0,2 – 2 grain size	300	<= 2000
		400	<= 3000
Gravel	2 – 8 grain size	300	<= 2000
		400	<= 3000
Other ground materials	As recommended by manufacturer		

* We advise against the installation in sand.

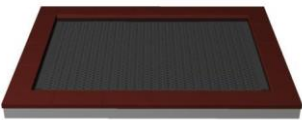
3. **Name and overall dimension of the largest component:**
 1 trampoline approx. 3,00 m x 2,25 m
4. **Name and weight of the heaviest component:**
 1 trampoline approx. 300 kg
5. **Group of age:** 3 years and over
6. **Attention! For ground level installation**
7. **Digging size:**
 3,20 m x 2,40 m x 0,565 m incl. 10 cm drainage.
8. **Assembly time:**
 ca. 3-4 hours. Required assistance: min. 6 persons.
Required tools: wheeled excavator, spirit level und hex wrench.
9. Any spare parts that may be required can be obtained directly from your supplier or from Spogg Sport Güter GmbH

address: Spogg Sport-Güter-GmbH
 Schulstraße 27
 D-35614 Asslar/Berghausen
 Tel. +49 6443 811-262
 Fax. +49 6443 811-269








3 Delivery contents (parts list with part numbers)

Table: Delivery contents (parts list with part numbers)





Basic unit: trampoline Art.-No. 20.02.125

Pos.	Quantity	Symbol	Approx. size
1	1	 <p>playground-trampoline (20.02.125)</p>	3,00 m x 2,25 m




Installation frame Art.-No. 20.02.123

Pos.	Quantity	Symbol	Approx. size
2	1	 <p>installation frame (20.02.123) (4 frame elements to be screwed)</p>	3,00 m x 2,25 m
3	48	 <p>countersunk screw and stop nut</p>	4,8 x 50 mm incl. stop nut
4	2	 <p>tilting hinge</p>	2 x 300 mm
5	2	 <p>safety hinge</p>	2 x 120 x 35 mm
6	26	 <p>selfdrilling screw</p>	5,5 x 20 mm
7	4	 <p>angle</p>	150 x 50 mm
8	4		300 x 50 mm

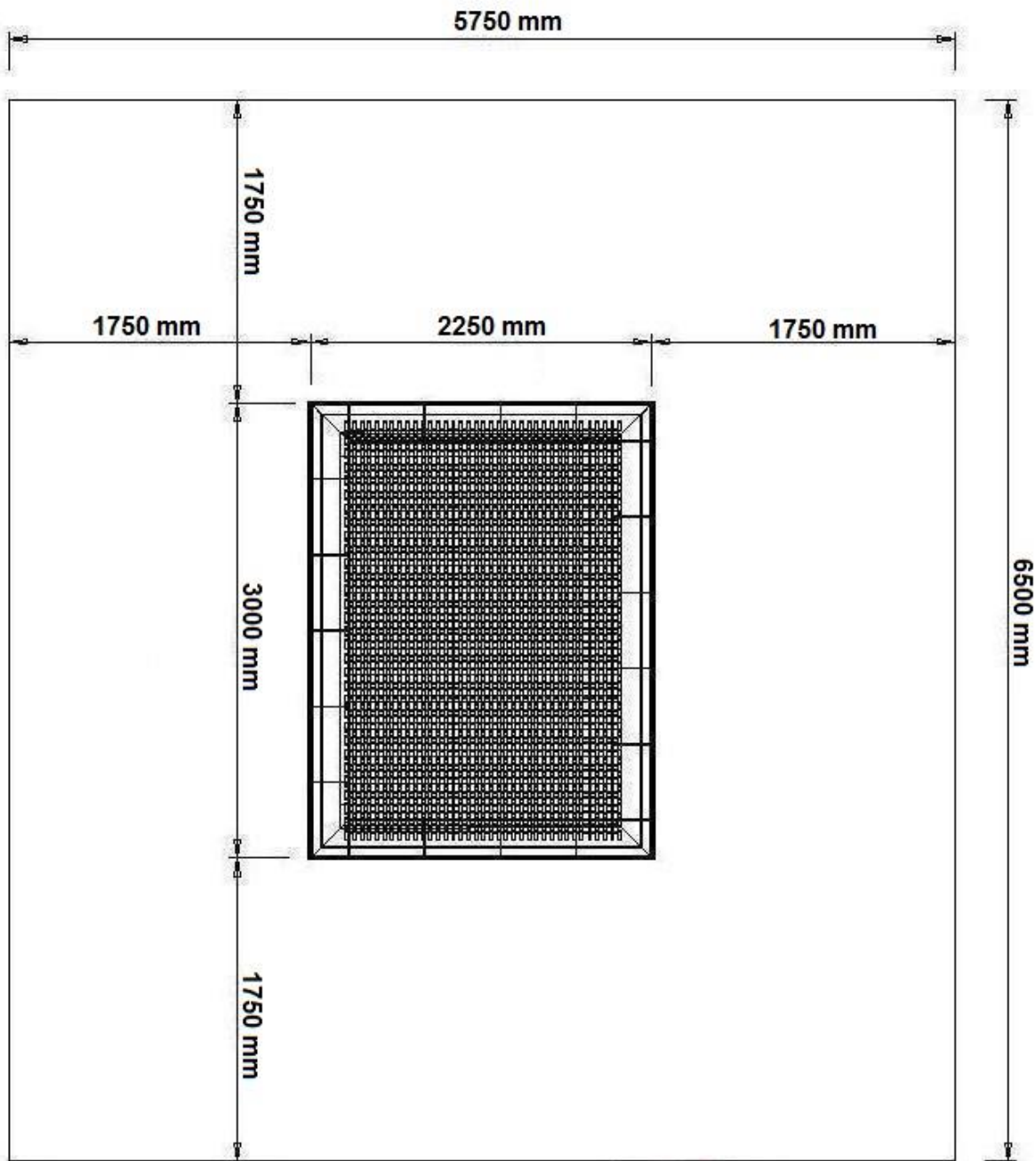
Special installation frame Art.-No. 20.02.128 **optional**

Pos	Quantity	Symbol	Approx. size
2a	1	 Special installation frame (20.02.128) (4 frame elements to be screwed)	3,10 m x 2,35 m
2b	1	 installation frame (4 frame elements to be screwed)	3,00 m x 2,25 m
3a	16	 countersunk screw and stop nut	4,8 x 50 mm stop nut
4a	4	 angle	150 x 50 mm

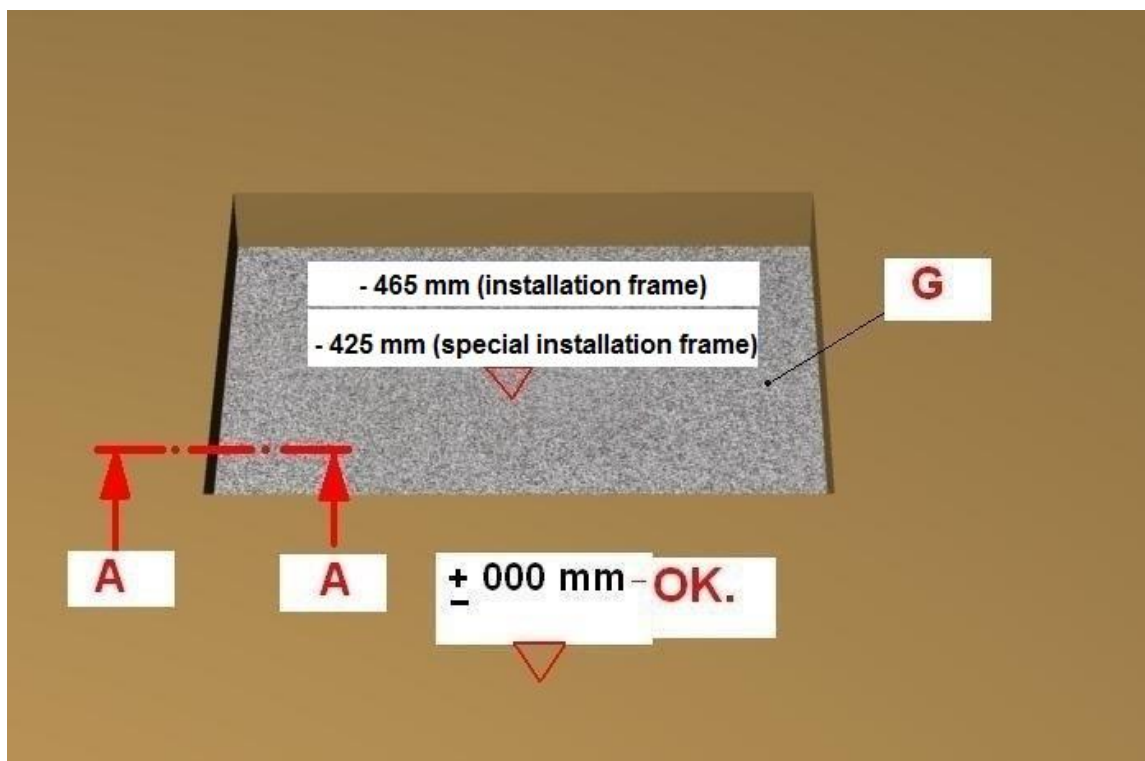
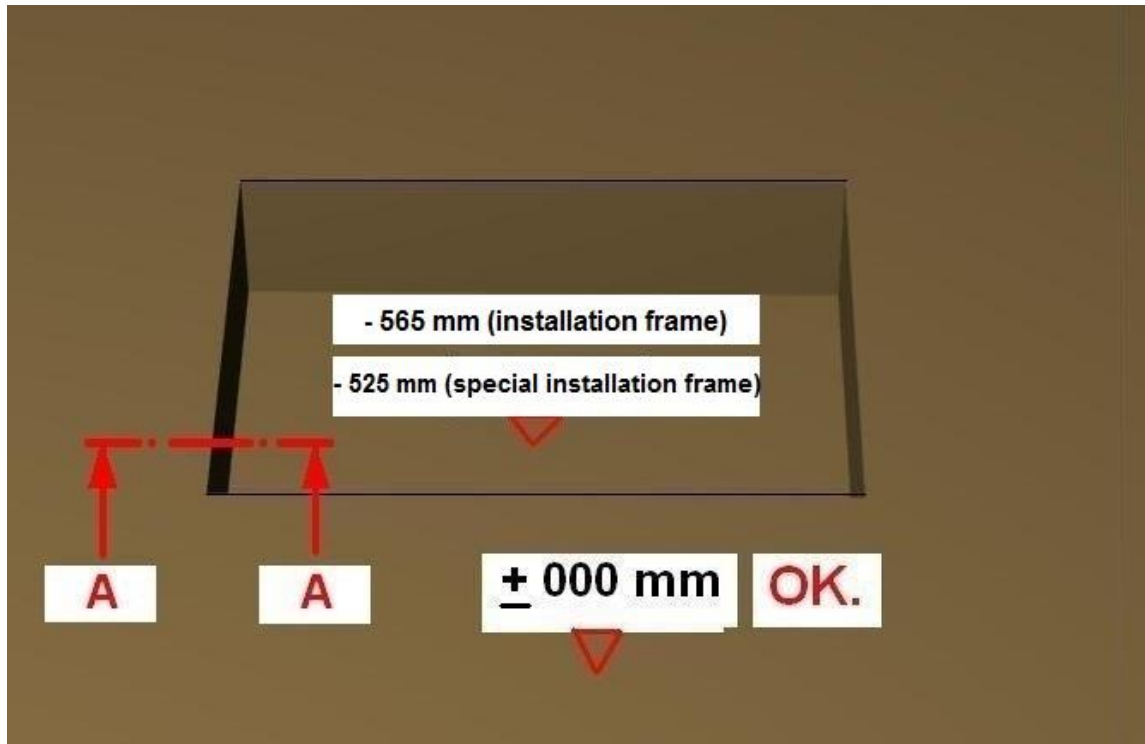
Required tools (not included in the scope of delivery)

	2		13mm + 8mm wrench
	1		stone drill
	1		shovel
	1		wheeled excavator
	1		10m tape measure
	1		4 mm hex wrench

Before installation please check the dimensions of the safety area!



**Art.-No. 20.02.125 / 20.02.123
+ 20.02.128 (optional)**



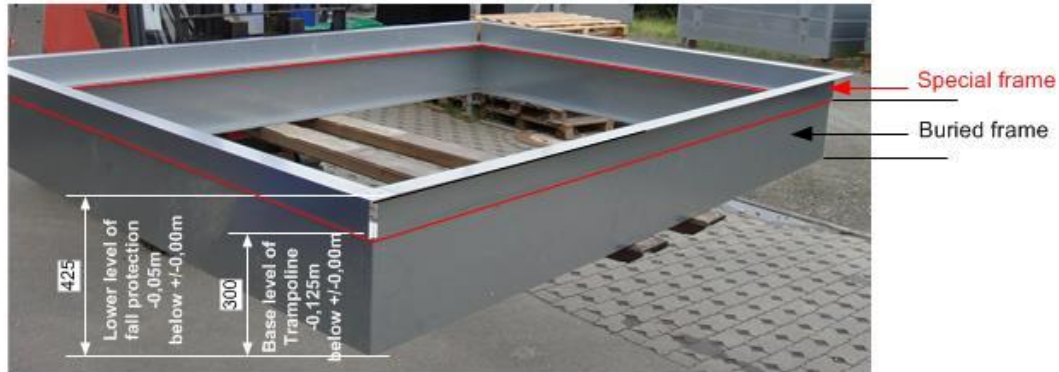
We advise against the installation in sand because of the cleaning interval.

Instalallation guide

Standard buried frame for trampoline

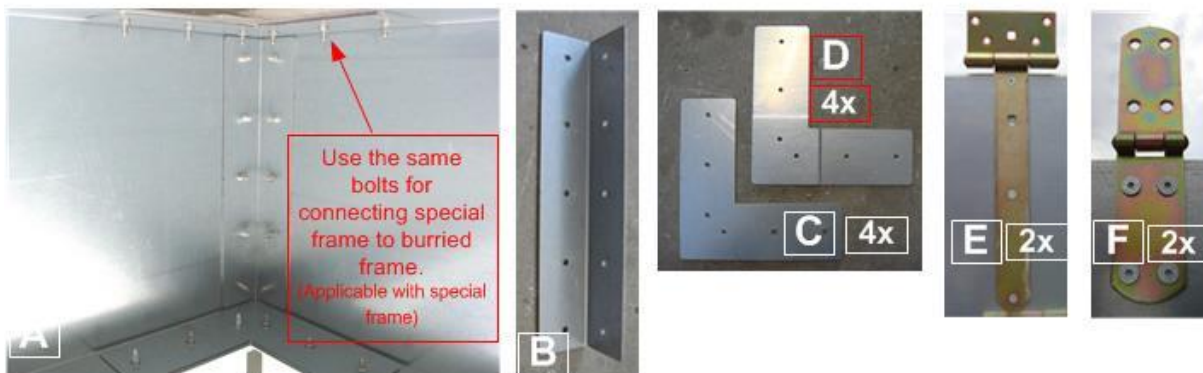
+

Special buried frame for additional fall protection *(follow red mark)*



Standard buried frame

1. Place frame on level ground (asure holes for hinges are on top)
2. Connect special frame (photoB) using countersunk bolts m5x15 + lock nuts (photo A).
3. Connect corner pieces (photoC) using countersunk bolts m5x15 + lock nuts (photo A).
4. Connect the large hinges (photoE) on the long side of the trampoline in the predrilled holes using countersunk bolts m5x15 + lock nuts. *(not applicable with special buried frame)*
5. Connect the small hinges (photoF) on the opposite long side of the trampoline in the predrilled holes using countersunk bolts m5x15 + lock nuts. *(not applicable with special buried frame)*



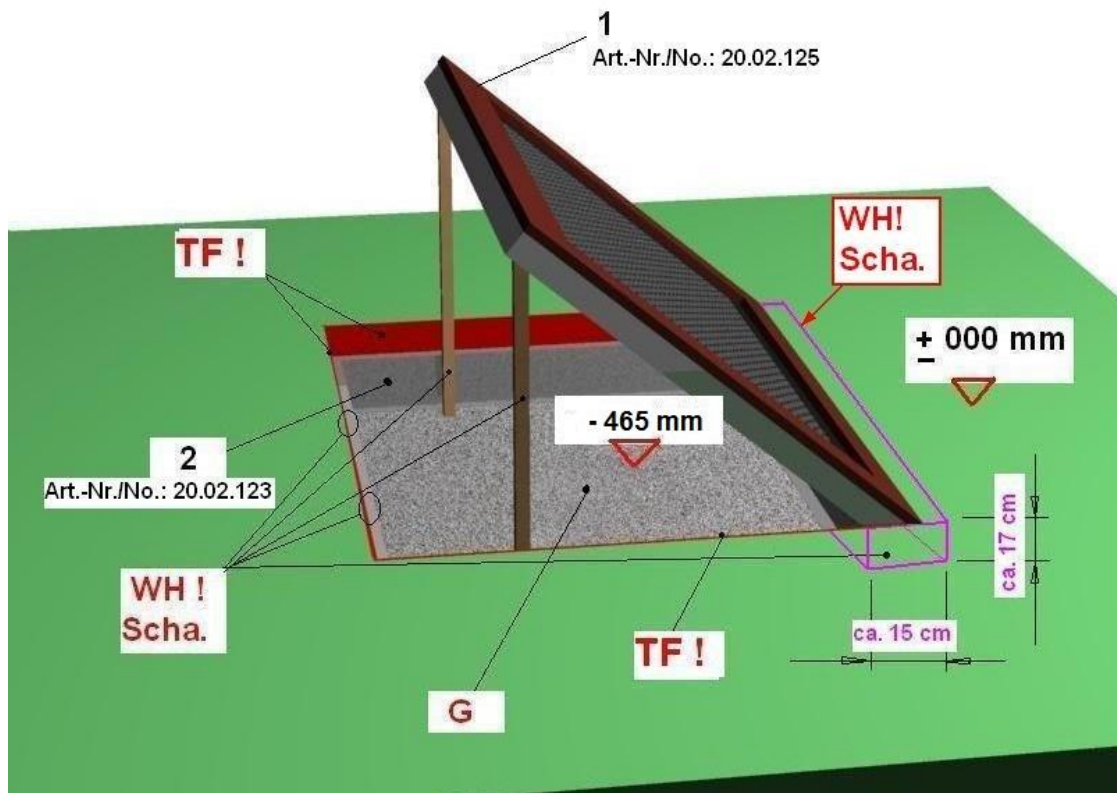
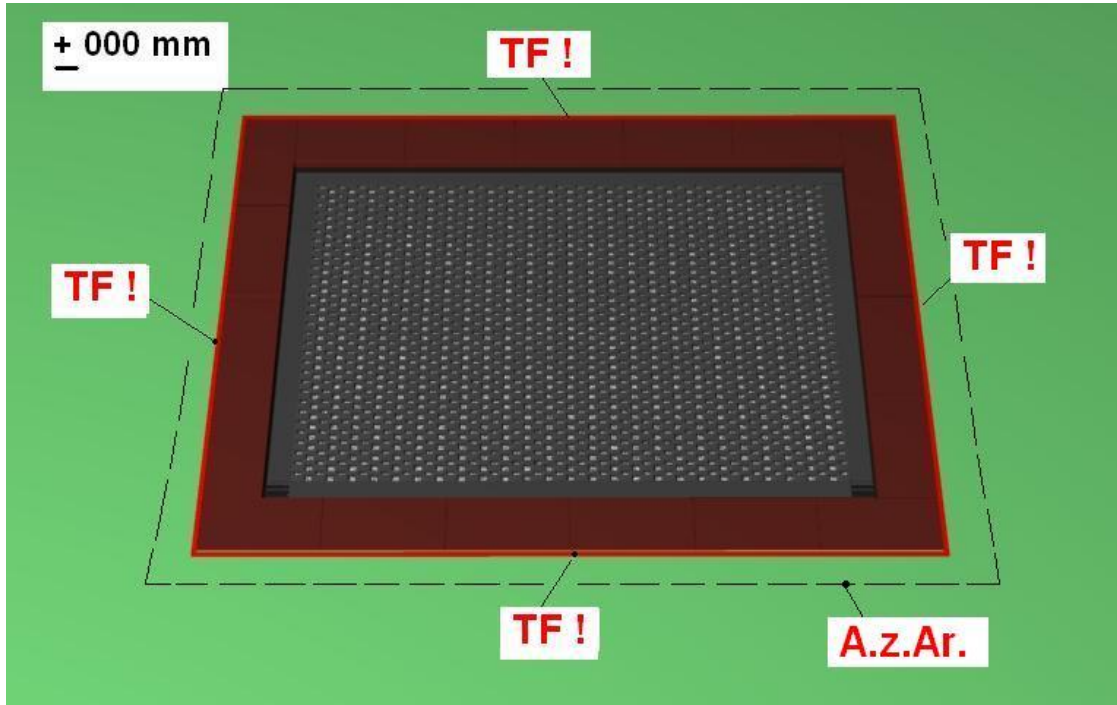
Special buried frame *(only when ordered in delivery contents)*

6. Connect the special frame to the buried frame as described in Pos.3.
7. Connect the top corner pieces (photo-D) to the special frame as described in Pos.3.



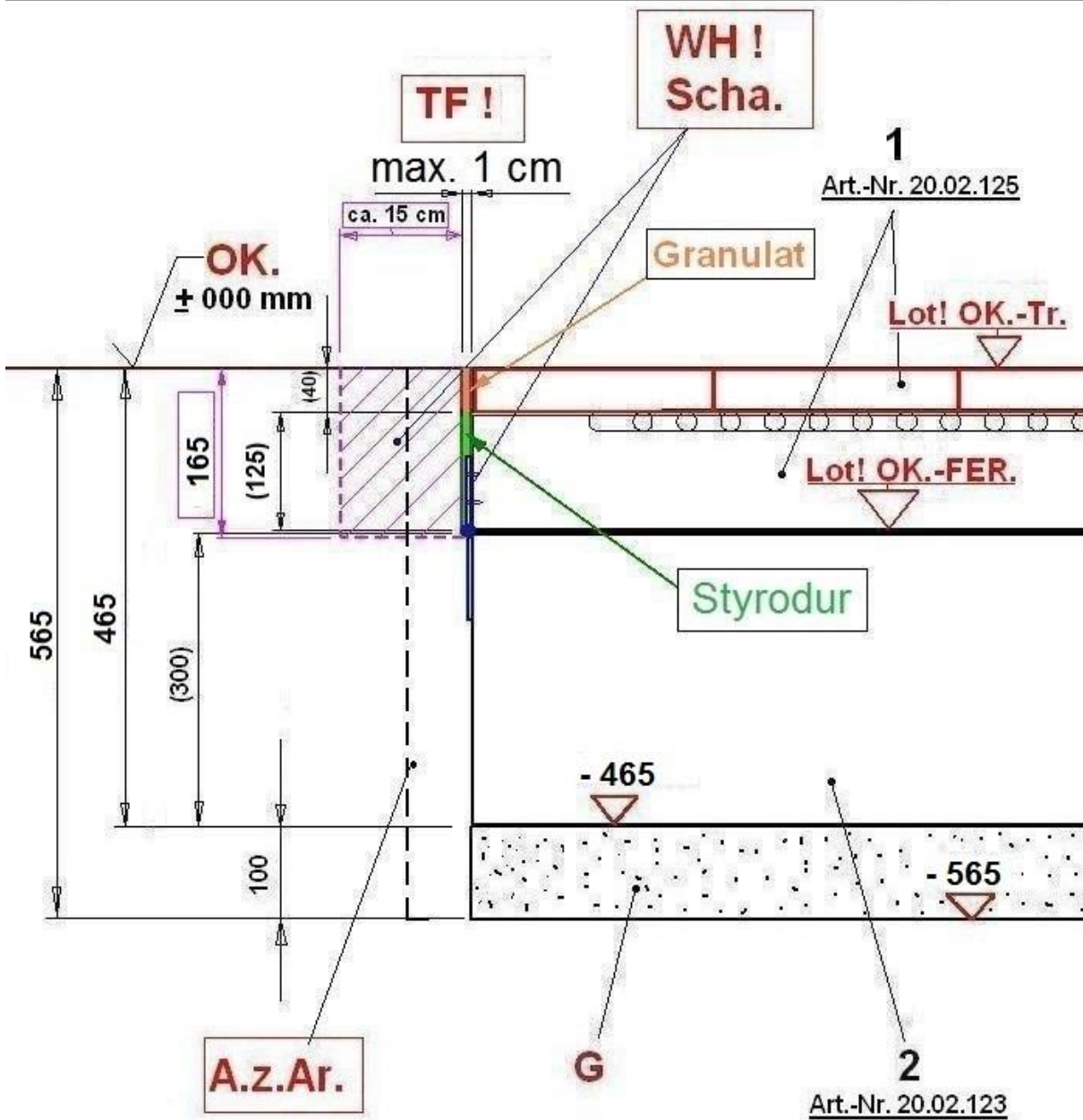
05.11.2018 L.-T.K.

4 Assembly description, playground-trampoline to open up - with installation frame

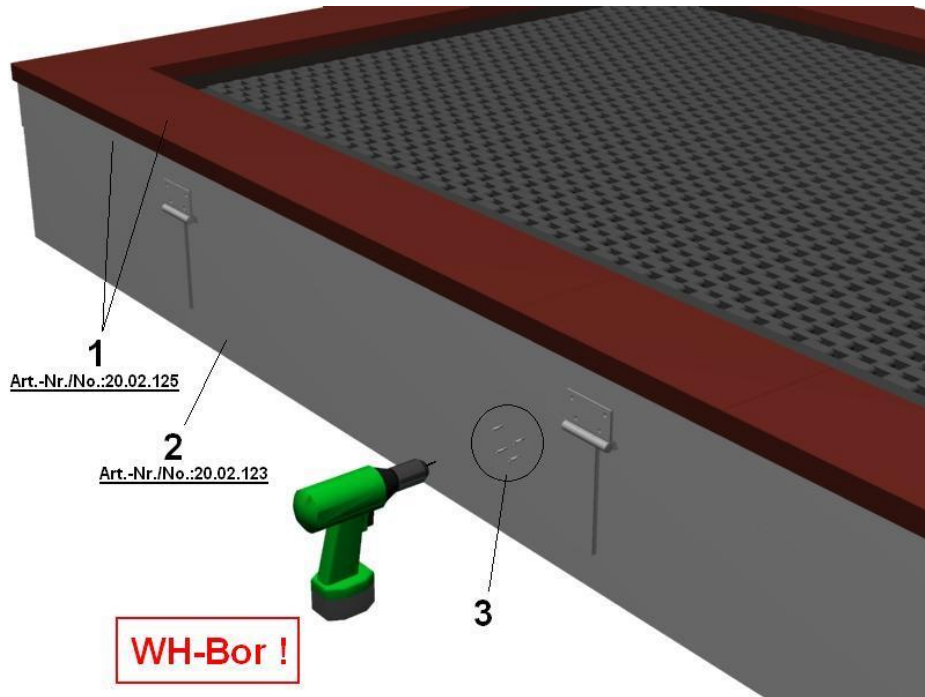


Art.-Nr./No.: 20.02.125 + 20.02.123

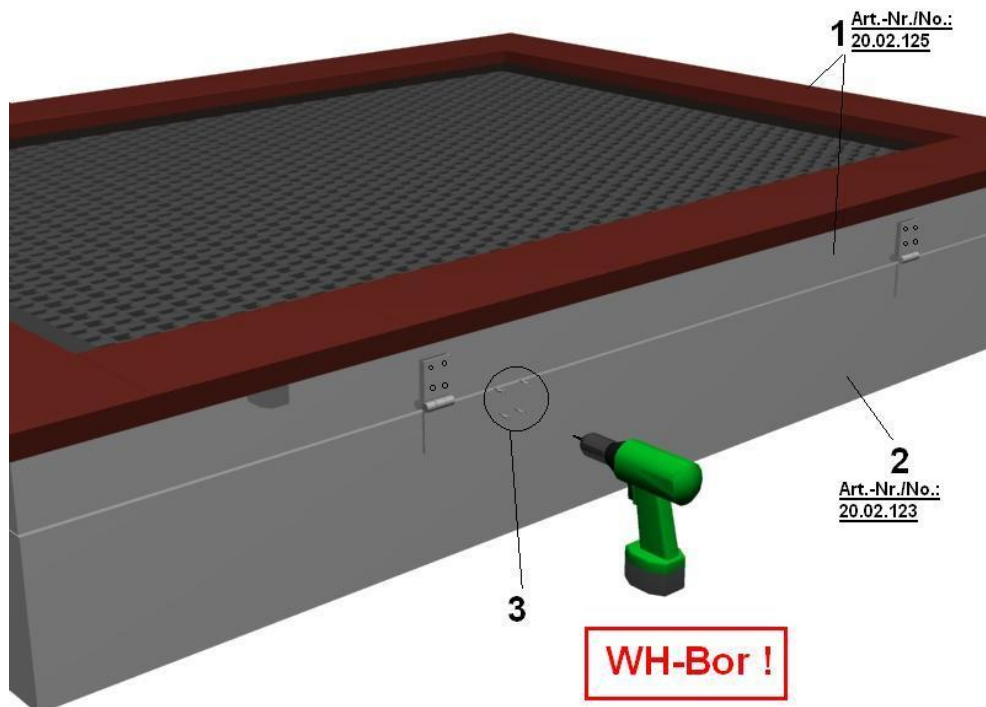
S: A - A



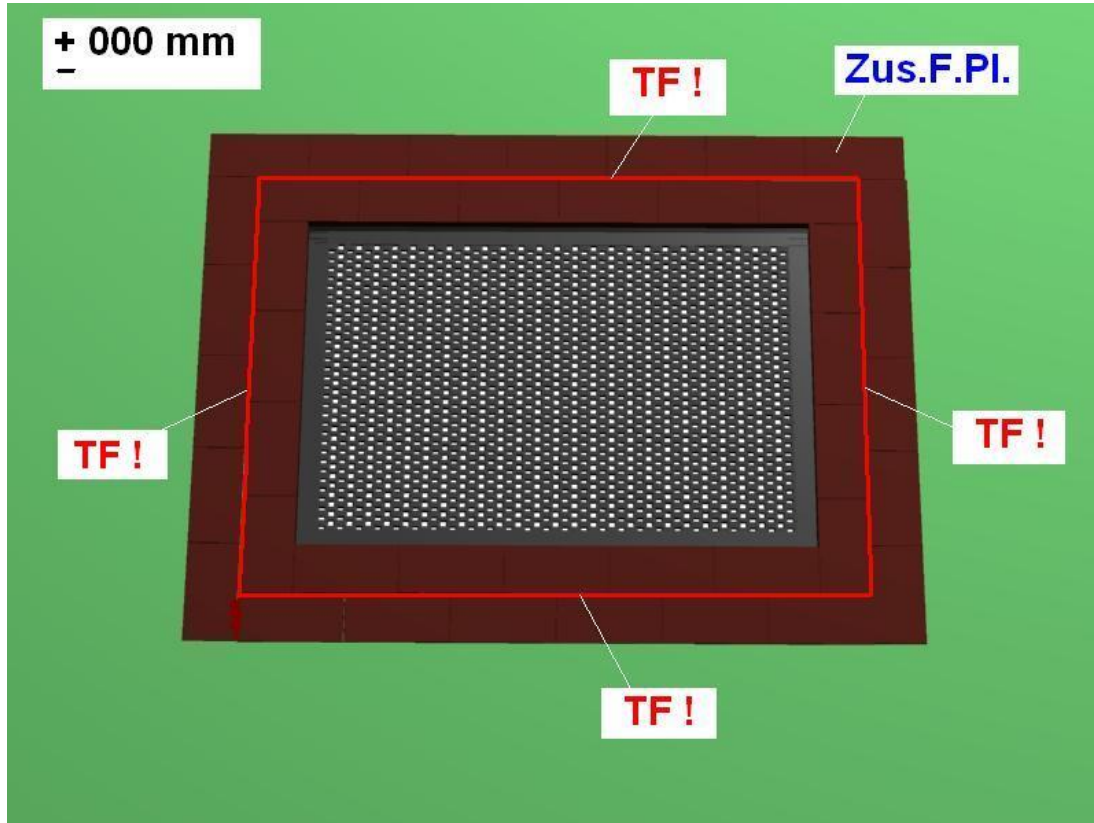
Assembly of the safety hinge for installation frame, trampoline to open up in case of natural fall protection



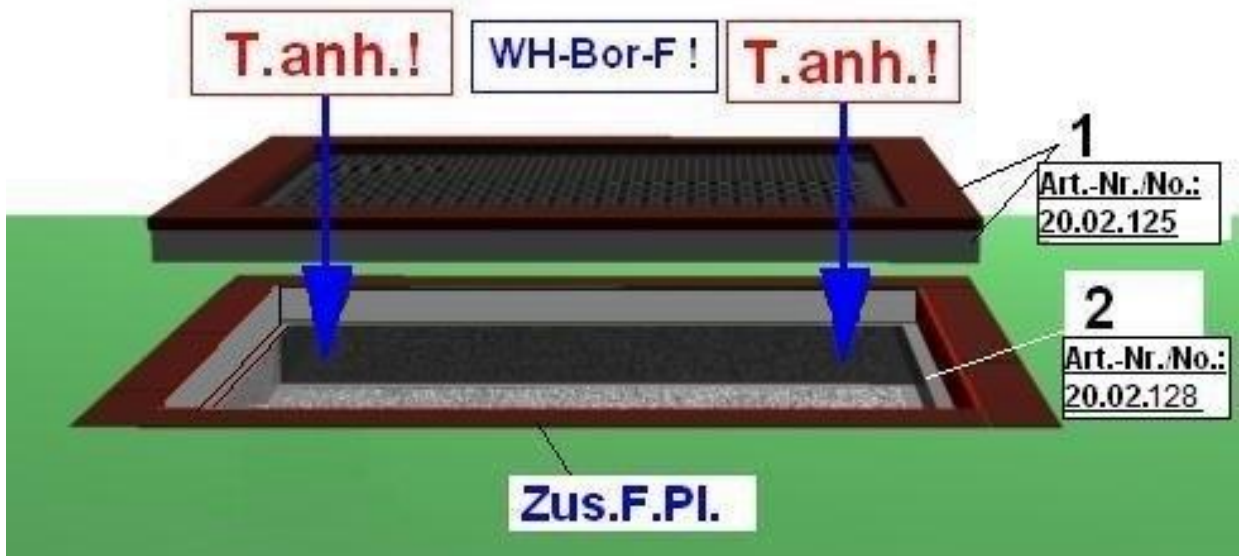
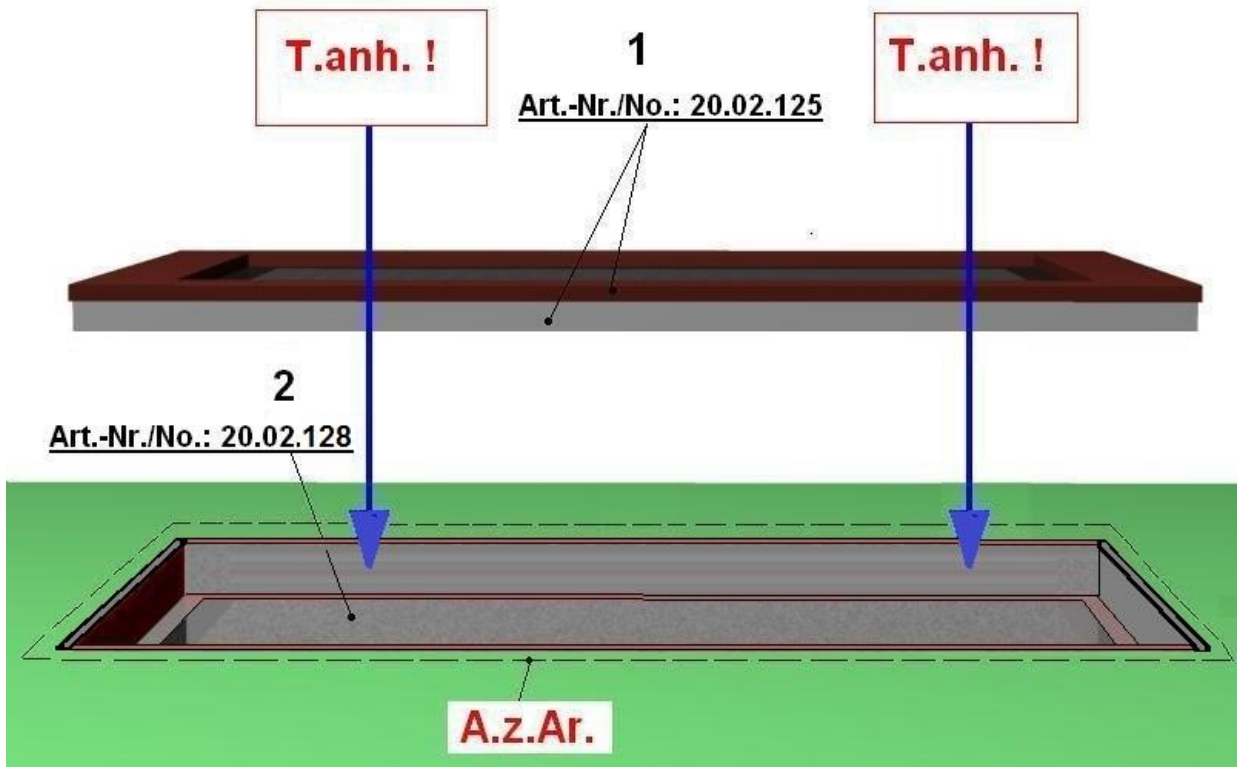
Assembly of the tilting hinge for installation frame, trampoline to open up in case of natural fall protection



5 Assembly description, playground-trampoline to lift out - with special installation frame (optional)

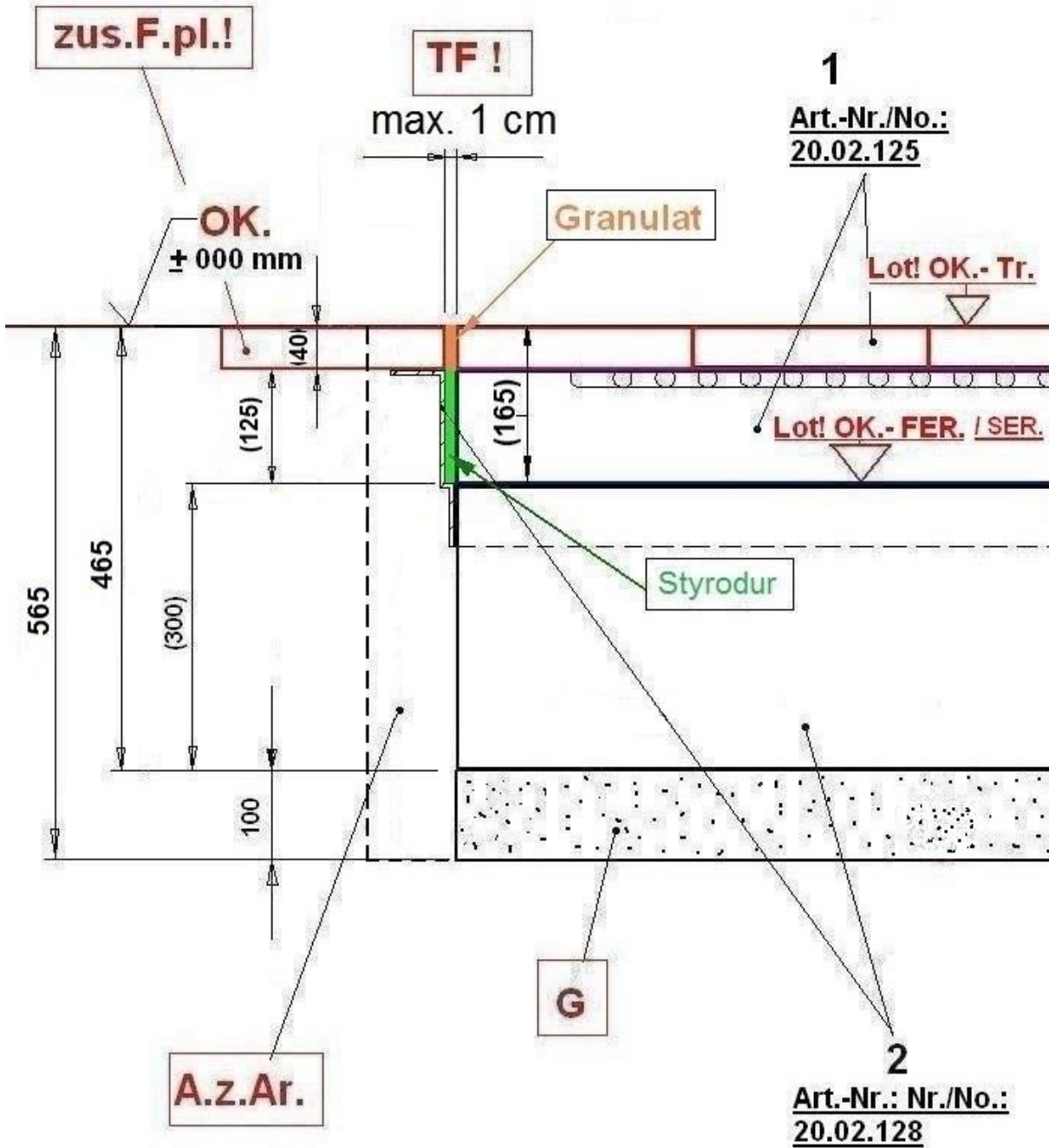


Art.-Nr./No.: 20.02.125 + 20.02.128



Art.-Nr./No.: 20.02.125 + 20.02.128

S: A - A



6 List of abbreviations

A.z.Ar.	Digging size: <u>approx. 3,20 m x ca.2,40 m</u> Trampoline/Foundation frame (3,00 m x 2,25 m) + parting line Additional working area
A.z. AS.	Additional working area for hinge attachment (The size has to be defined locally)
G	Drainage layer
O.K.	Upper edge of playing level
PS	Safety area
S: A - A	View: A - A
TF !	<u>Parting line max. 0,5 - 1 cm around the trampoline</u> <u>The parting line is pictured in orange!!!</u>
WH ! Schar	<u>Important notice on cleaning!!!:</u> <u>Normal surfacing (grass, sand, etc.)</u> <ol style="list-style-type: none"> 1.) Remove the two small screws on the safety hinge before opening to clean. 2.) Excavate surrounding surface material so that the trampoline can be folded open. 3.) <u>Attention!</u> Use support beams (MIN.8x8cm) while cleaning is done!!! 4.) After cleaning is complete, refit the safety hinge screws and refill excavated materials. <u>Rubber Tiles or other composite surfacing!</u> <ol style="list-style-type: none"> 5.) If wet pour or other composite surfacing is used, tiles made of the same substance should be installed around the sides so that they can be removed for folding trampoline open during cleaning!

WH-Bor !	<p><u>Important notice! Drilling for hinges:</u></p> <p>Put the trampoline on the concrete foundation and check if it is aligned centrally.</p> <p><u>Now fix the trampoline as follows:</u></p> <p>Trampoline frame (Pos.1) and installation frame (Pos. 2) with attached selfdrilling screw (Pos. 6) and hinges (Pos.4) /tilting hinge and (Pos. 5) /safety hinge) have to be scewed</p>
Zus.F.Pl.	<p><u>Provided upon request!</u></p> <p>Wet pour tiles placed around trampoline</p>
WH-Bor-F!	<p><u>Attention!!!</u></p> <p><u>Where Wet Pour or other composite surfacing is used! (except for Rubber Tiles!)</u></p> <p>Do not install folding or safety hinges because the trampoline cannot be folded open! It must be lifed manually by at least 6 people or by using a lifting device (not included in delivery contents)</p>
T.anh.!	<p><u>Lifting trampoline to install or clean!</u></p> <p><u>1. Trampoline in natural ground surfacing</u></p> <p><u>Montage:</u> see A.z.Ar. When lifting or lowering the trampoline pay attention that it is equally lifted on all 4 outer corners! The Trampoline must be installed evenly onto the foundation.</p> <p><u>Cleaning:</u> After excavating the area on the folding hinge side has been done, proceed as followed: WH ! Scha .</p> <p><u>2. Trampoline with Rubber Tiles</u></p> <p><u>Attention!!!</u></p> <p><u>With additional rubber tiles! (at customers request)</u></p> <p><u>Installing:</u> see A.z.Ar. When lifting or lowering the trampoline pay attention that it is equally lifted on all 4 outer corners! The Trampoline must be installed evenly onto the foundation.</p> <p><u>Cleaning:</u> Arter removing rubber tiles and excavating the area on the folding</p>

	<p>hinge side, proceed as followed WH ! Scha. – view part 3!</p> <p><u>3. Trampoline + Wet Pour or other closed composite surfacing</u> <u>Attention!!!</u> <u>Wet Pour or other closed composite surfacing!</u> <u>Installing:</u> see A.z.Ar. <u>Cleaning:</u> When lifting or lowering the trampoline pay attention that it is equally lifted on all 4 outer corners! The Trampoline must be installed evenly onto the foundation.</p>
Lot ! OK.-Tr.	<u>Upper edge of Trampoline:</u> Install equally level.
Lot ! OK.-D.	<u>Upper edge of foundation:</u> Install equally level.
TAM	Trampoline outer measurments
Styro- por	<p><u>Pay attention that the parting line/joint is kept clean!</u> Place 1 cm thick styrofoam in the area around the trampoline (max. height of the styrofoam is the lower edge of outer rubber surfacing on top of the trampoline!)</p>
Sand (Granulat)	Fill the parting line/joint with sand or granulate! (view diagram)

See drawings for details of shortcuts

7 Post installation checks



Notice

If the equipment has not been installed safely, you must ensure that the public is prevented from using it.

7.1 Marking filler depth

- Labelling the posts to show the depth of material provided as fall protection (i.e. loose filler)

7.2 The equipment has not been installed safely in the following cases:

- Safe equipment installation is not complete.
- The protective surface has not been installed yet.
- Appropriate maintenance work cannot guarantee operational safety.

7.3 Removal of all assembly aids

- Please make sure that all assembly aids have been removed from the playing area. The equipment must not be approved for use until this check has been made.

7.4 Information about inspection of the equipment before it is used for the first time

- There are no special inspection requirements to be met before the equipment is used for the first time.

7.5 Retighten bolts

- After one week of play, please retighten all bolts again. Later upon respective maintenance.

B Instruction for maintenance



Revision history

Revision 0 – 2018-12-12

First allowed version FH

Instruction for maintenance
Revision 0 – 2018-12-12 VG

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Introduction Maintenance

General Information:

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.

The BG/GUV-SI 8095 is the basis of For Installation in schools and kindergarden in Germany



Please note: Providing any necessary repairs are carried out, a piece of play equipment that is inspected regularly cannot become so damaged that it is dangerous.

Any spare parts which may be required can be obtained directly from your supplier or from Spogg Sport Güter GmbH

Adresse: Spogg Sport-Güter GmbH
Schulstr. 27
35614 Asslar/Berghausen
Tel. +49 6443 81 12 62
Fax +49 6443 81 12 69



This equipment should only be assembled, maintained and repaired by persons with the necessary expertise.

A copy of the inspection record should be given to the operator, who must confirm receipt.

**This maintenance instruction is based on the standard
“EN 1176-1-2017“**

General maintenance information

- **Maintenance intervals**

It is highly recommended to conduct the regular maintenance and checks within the giving periods.

- **Maintenance intervals in the event of intensive use**

Please note that more frequent inspections and /or maintenance are required if the play equipment is subject to intensive use.

- **Faults that compromise safety**



Notice

In the event of a fault that compromises safety, quick action must be taken. This may involve repairing it immediately or shutting down and dismantling the equipment.

- **Faults that compromise function**



Notice

Faults that compromise function should also be repaired immediately. Such faults lower the value of the equipment to the user and encourage malicious vandalism, which may render the equipment less safe. Any damage should also be repaired immediately.

Regular inspection and maintenance work

Inspection frequency

Maintenance intervals are based on average use. Please note that more frequent inspections and/or maintenance are required if the play equipment is subject to intensive use.

Factors that affect frequency include vandalism, location (e.g. coastal proximity), air pollution and the age of the equipment.

Monthly maintenance

- Check the ground surface in the area with fall protection for hard objects and loose foundations.
- Check the surface of wooden parts for damage caused by the weather or external influences and mould. Repair or replace if necessary. (Just for trampolines with wood)
- Oberflächengüte auf Beschädigung prüfen und ggf. auswechseln.
- Maintenance of fall protection surfaces
- Maintenance of the jumping mat
- Maintenance of the springs

Quarterly maintenance

- Detailed inspection of the operation and stability of the equipment paying particular attention to any wear and tear.
- Repaint and retreat surfaces.
- Maintenance of fall protection surfaces.
- Check the height of the fall and top up with loose filler if necessary. If the posts are labelled, top up as far as the mark.

Half yearly maintenance

- Ascertaining that the equipment, foundations and surfaces are safe for operation
- In particular, the equipment should be checked for decay and corrosion. It may be necessary to dig out or excavate certain components in order to do so. Zinc paint should be applied to corroded areas and scratches.
- Pollution under the jumping mat has to be removed.

Spare parts

All spare parts must conform to the manufacturer's specifications!

Identifying spare parts

All spare parts are listed. The parts list follows the installation requirements.

Special instructions for the disposal of individual equipment components

No special instructions are necessary for the disposal of individual equipment components.

Special measures during the break-in period

No later than 2 weeks after assembly, all screwed connections should be checked and tight-ened if necessary.

Discharge outlet

All discharge outlets need to be fully opened.

Maintenance of protective surfaces

Surfaces providing fall protection must also be maintained regularly. It is particularly important to maintain the correct level of loose surface material and add more if necessary.

Faults



Faults must be repaired as soon as they are detected. If serious defects that compromise safety cannot be repaired straight away, the public must be pre-vented from using the equipment with immediate effect

Loose screws



Loose screws always cause quality problems and put safety at risk. Therefore, loose screws should always be tightened and checks carried out to ensure that there are no missing screws (e.g. look out for holes you can see through).

Absperrung der Spielanlage

The device has to be closed due to the following reasons: incomplete installation, disassembly, maintenance and repair work and defacts.



The equipment must be inspected by someone with the necessary expertise in strict compliance with the instructions issued by SPOGG Sport-Güter GmbH.

A copy of the inspection record should be given to the operator, who must confirm receipt.



Maintenanceprotocol

Name of item: _____ / Art.-No.: _____

Location: _____

Customer or operator: _____
(Town, Town council, Kindergarten)

Date of inspection	Inspector	O.K.	Accessible	Barriered	Defects	Repaired by	Date

**Please copy and return once a year after main inspection has been carried out to the manufacturer by
Telefax +49 6443 811-269. Place the confirmation form in your existing play equipment files.**

Hand over document



After the installation of the equipment pass the installation and maintenance documents to the operator. The operator has to receive the hand over documents. The complete filled and signed hand over document should be sent to the supplier Spogg Sport-Güter GmbH per Telefax +49 6443 811-269

Art.-No.: _____

Type of item: _____

Serial number: _____

Customer or operator (Town, Town council, Kindergarten, etc.):

Competent person in charge:

Installation company (address):

Responsible assistant (assembler):

Received the complete assembly instructions, maintenance instructions and maintenance printout,

(Signature of operator)
(seal)

(Signature of installation company)

Date: _____